Fig. 1

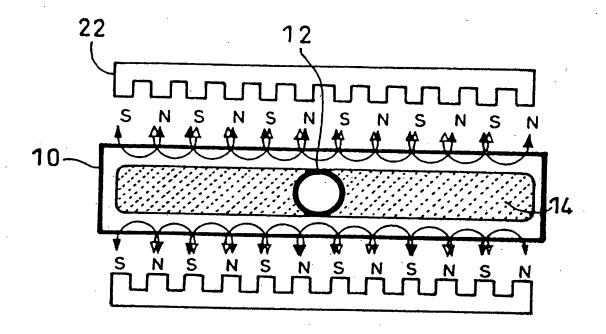


Fig. 2

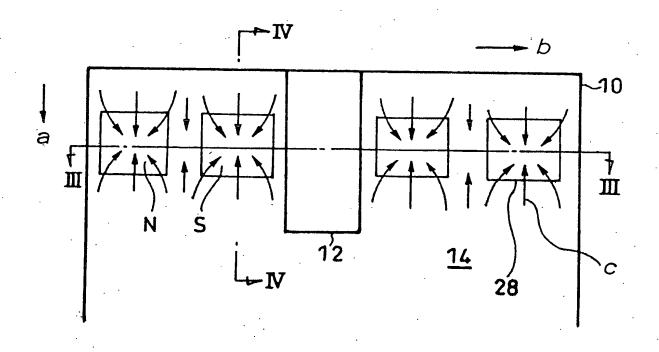


Fig. 3

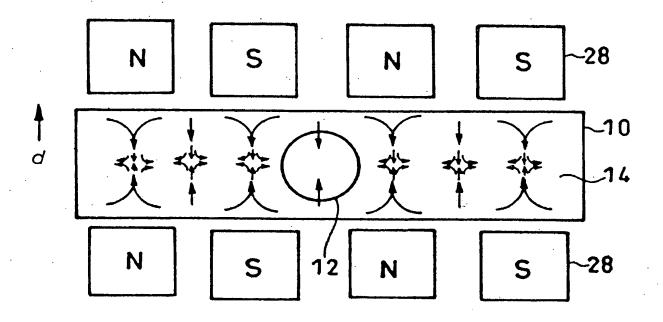


Fig. 4

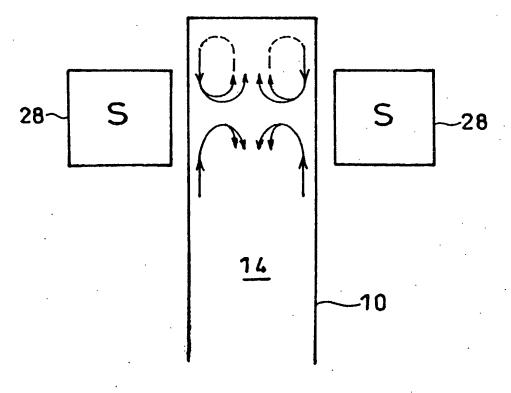


Fig. 5

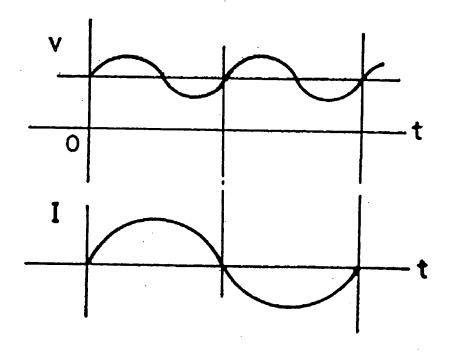


Fig. 6

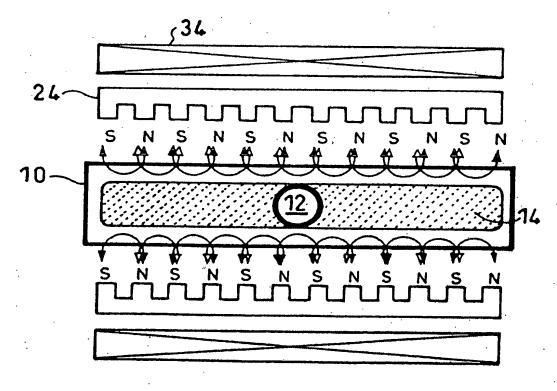


Fig. 7

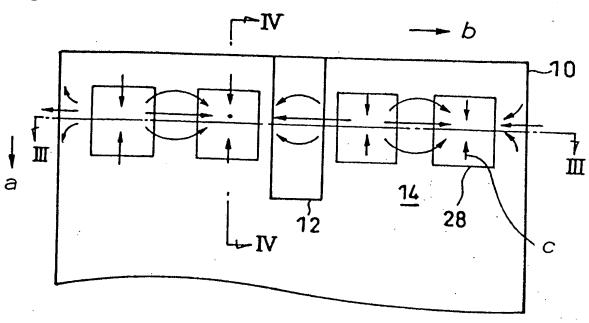


Fig. 8

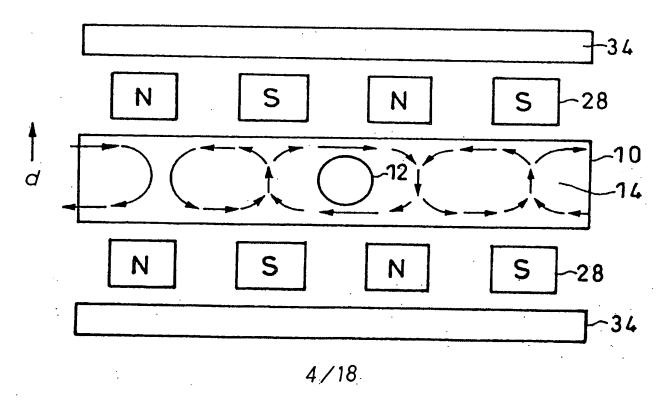


Fig. 9

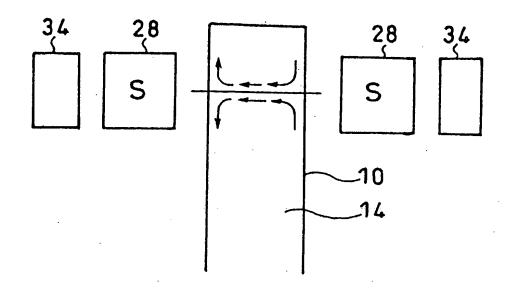


Fig. 10

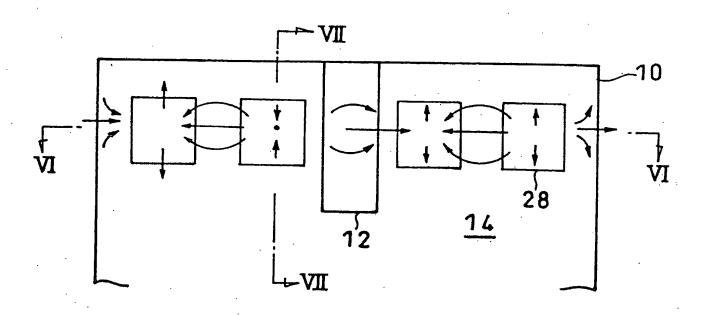


Fig. 11

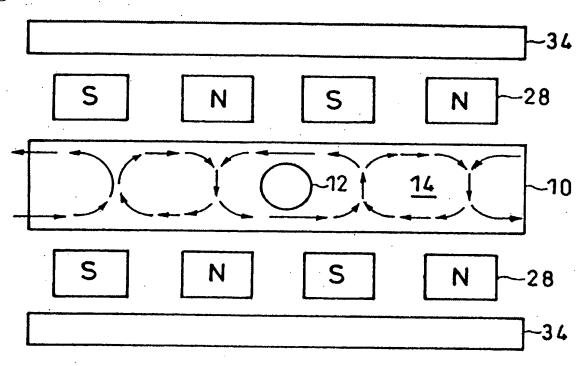
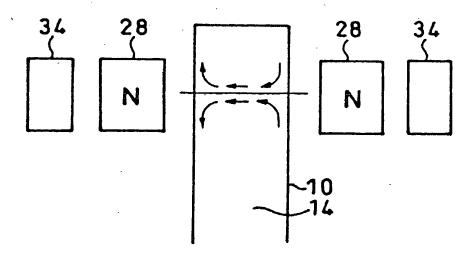
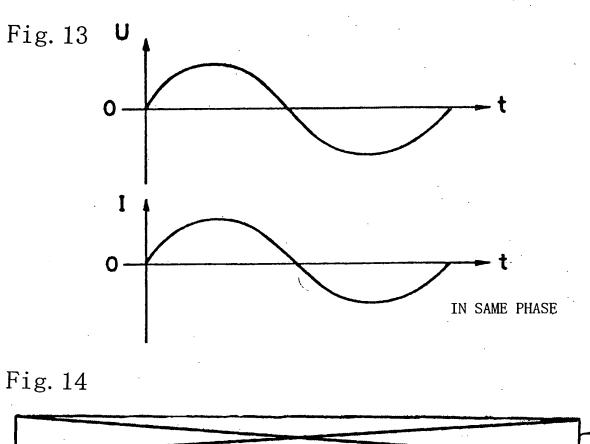
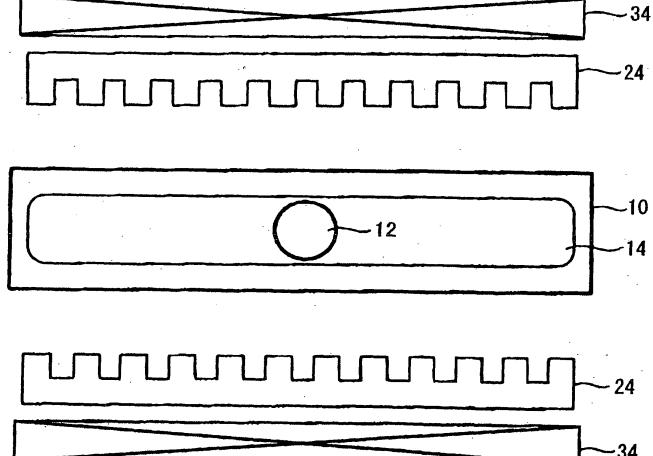


Fig. 12







7/18

Fig. 15

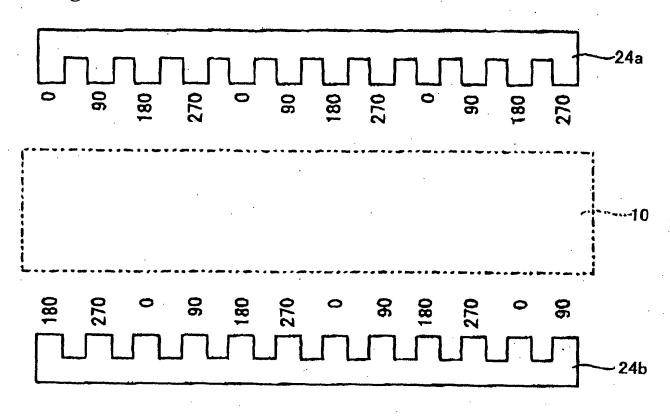


Fig. 16

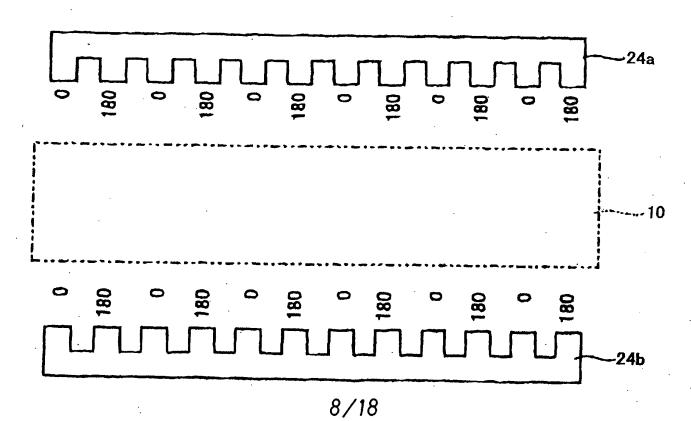


Fig. 17

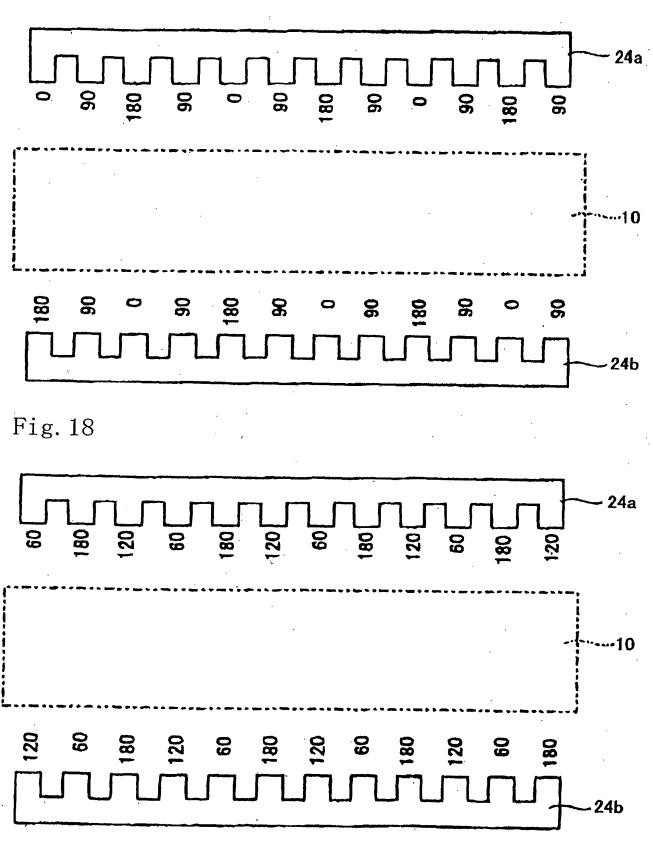
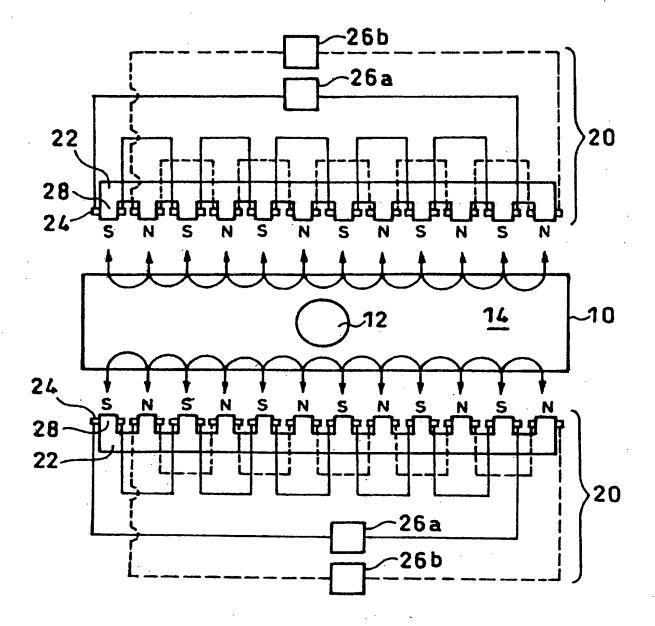


Fig. 19



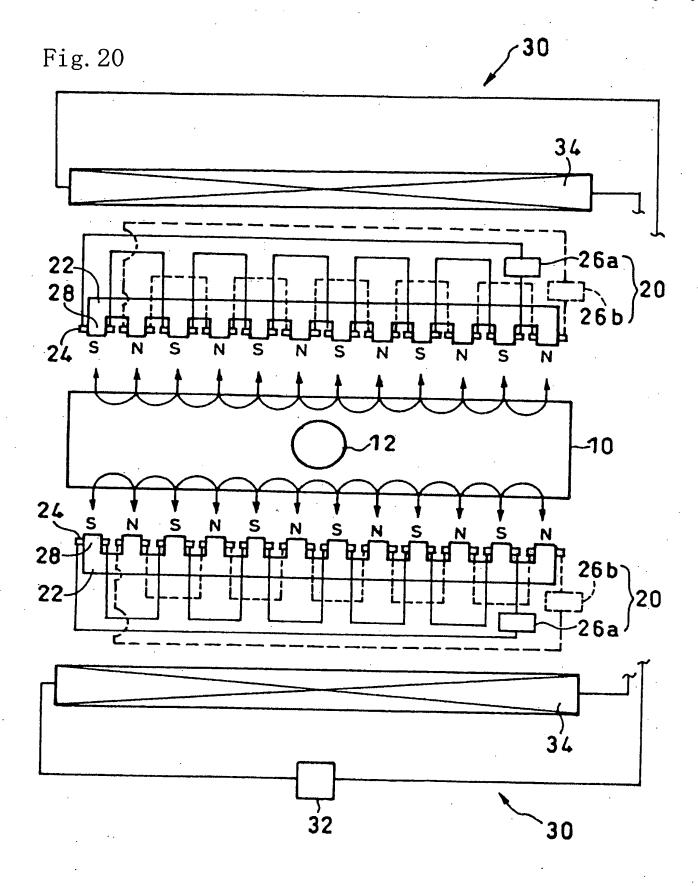
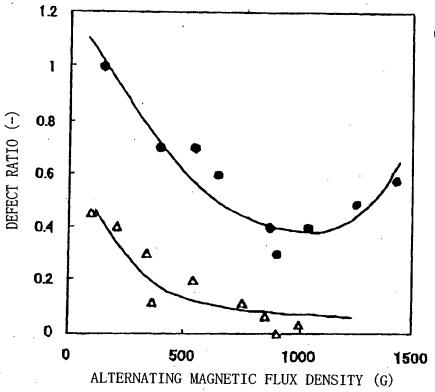


Fig. 21



- ALUMINIUM KILLED STEEL (ARGON GAS BROWING FROM IMMERSION NOZZLE (15 NL min)
- ▲ TITANIUM KILLED STEEL (NO GAS BROWING)

Fig. 22

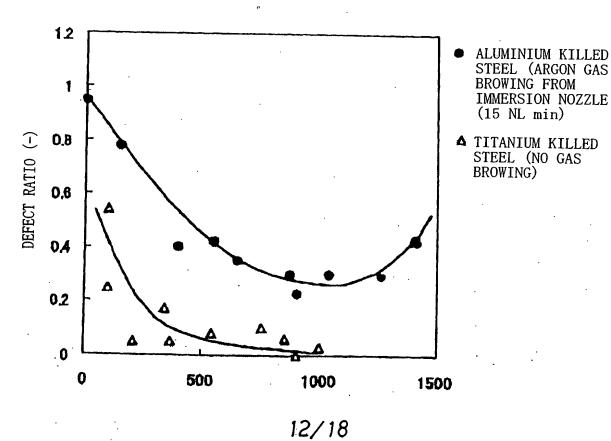


Fig. 23

					·	······································			 				24a
	, 🌃	\prod		\prod	\prod	\prod	\Box	\prod					
T ₁	0	90	180	270	0	90	180	270	0	90	180	270	
T ₂	90	180	270	0	90	180	270	0	90	180	270	0	
Ta	180	270	0	90	180	270	0	90	180	270	0	90	
T ₄	270	0	90	180	270	0	90	180	270	0	90	180	

Fig. 24

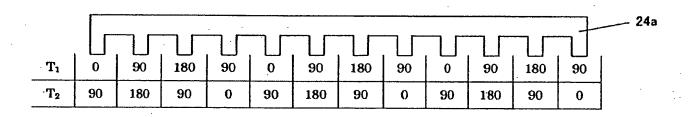


Fig. 25.

		······································					····						24a
	, Մ	\prod	$\bigcap_{i\in I}$	\Box	\Box								
Ti	60	180	120	6 0	180	120	60	180	120	60	180	120	
T ₂	180	120	60	180	120	60	180	120	60	180	120	60	
Тз	120	60	180	120	60	180	120	60	180	120	60	180	

Fig. 26

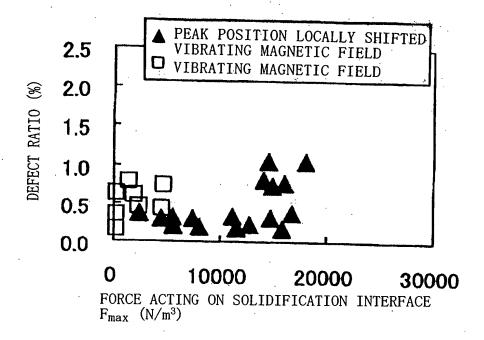


Fig. 27

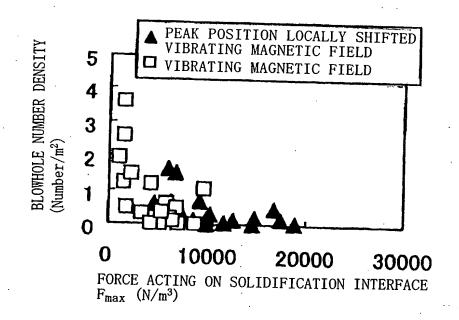


Fig. 28

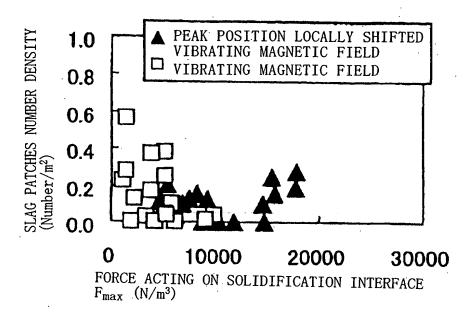


Fig. 29

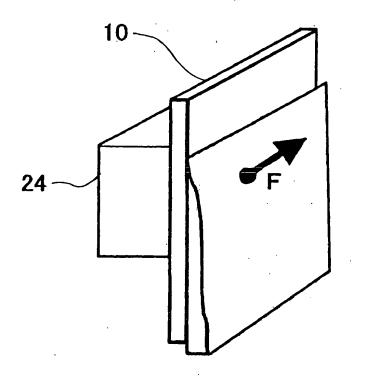


Fig. 30

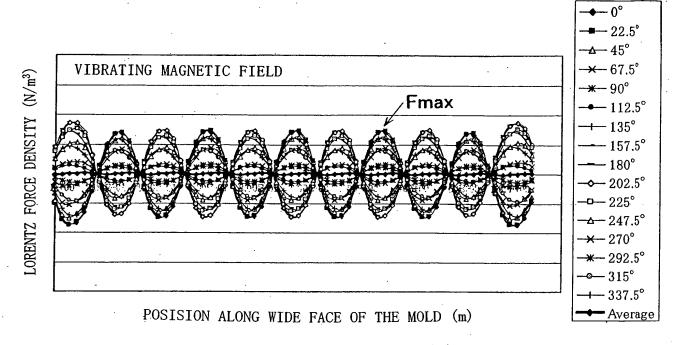


Fig. 31

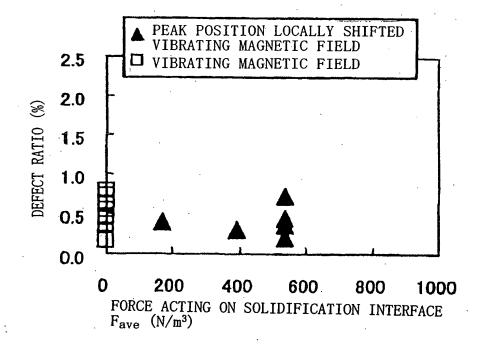


Fig. 32

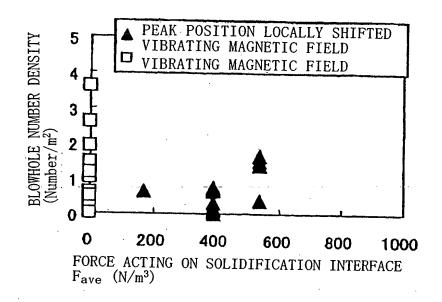


Fig. 33

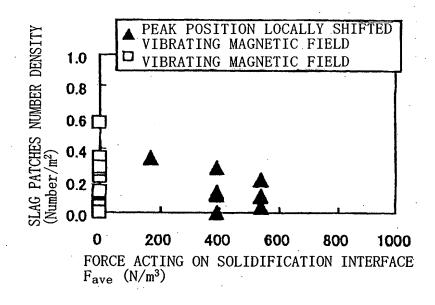


Fig. 34

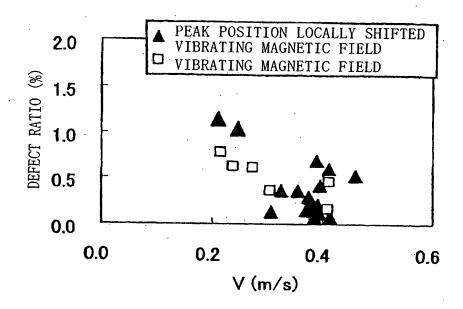


Fig. 35

